QUANTIFICATION OF UNCERTAINTY

IN LIFE CYCLE ANALYSIS

By

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Abstract

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The aim of this thesis is to accumulate uncertainty in Life Cycle Analysis (LCA). LCA is a technique to identify environmental impacts of processes and thereby product's life cycle from material extraction to product disposal. An important aspect of LCA is that it is not always feasible to measure the environmental impact of individual processes occurring during a product life cycle. Therefore, data from similar processes from different time frame, different geographic location, different process technology, etc., is utilized. Such approximate data introduces uncertainties in the results of LCA.

The uncertainty in LCA is usually a mix of two types of uncertainty; aleatory, arising from natural process variability, and epistemic, arising due to lack of information regarding the process and related environmental impact. Aleatory uncertainty has been applied and implemented in LCA software using Monte-Carlo Simulations. To the best of our knowledge, epistemic uncertainty or mixed uncertainty has not been applied in a LCA

In order to apply epistemic or mixed uncertainty in LCA, a model is developed based on evidence theory and random sets. A specific variation of evidence theory, called Dempster-Shafer theory is utilized in creating the model. Random sets help in quantifying uncertainties from multiple data sources regarding the same process. These sets may have statistical distribution and will have belief and plausibility functions associated with them. In the model the random sets with distributions, belief and plausibility functions from multiple processes in the product life cycle are accumulated to provide statistical distribution and mean for the resultant environmental impact.

To apply this theory, a test case of TV Remote Control was taken. As a first step, the environmental impacts obtained from product's LCA (environmental impacts) of individual life cycle stage were modeled with epistemic uncertainty as random sets. The uncertainties were then discretized into corresponding belief and plausibility functions. Then, a cumulative distribution was created from the random sets to accumulate the results. Results in terms of statistical variation and mean can then be obtained from the accumulated cumulative distribution functions.

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CHAPTER 1

INTRODUCTION

Due to global warming issues, sustainable design, manufacturing, use and disposal of products is being considered by design and manufacturing firms everywhere. Mitigating environmental impacts from all the processes during the entire life of a product is one important aspect being considered in design of sustainable products. In the design stage, planning related all other stages of product life is performed. It is also stipulated that almost 70% of the products cost is incurred based on the decisions made in the design stage [1]. Therefore, it is pertinent to consider various design choices in order to estimate and mitigate environmental impacts of these choices. One of the common methods of estimating environmental impacts at the end of the design stage is called Life-Cycle Analysis.

1.1 Life Cycle Analysis

Environmental Protection Agency (EPA) defines Life Cycle Analysis (LCA) as technique to assess the environmental aspects and potential impacts associated with a product, process, or service, by:

• Compiling an inventory of relevant energy and material inputs and environmental releases

• Evaluating the potential environmental impacts associated with identified inputs and releases

• Interpreting the results to help decision-makers make a more informed decision."
[1]

LCA is conduct utilizing four major steps. The first one is called Goal Definition and Scoping. In this step, the product or activity being analyzed is defined and system boundaries are specified. System boundaries pertain to what all processes will be included and analyzed in the LCA study. The next step is Inventory Analysis. In this step, an inventory of all the materials and energy being used in all the products and processes is . The next step is Impact Assessment. In this step, all the environmental impacts caused by the materials and processes are calculated. These impacts are usually in the form of equivalent CO_2 produced and also in the form of harmful gases and water pollutants. The last and final step in the LCA is Interpreted. Figure 1 shows all the four steps in LCA [1] and demonstrates the flow of information between these steps. In the next few paragraphs, all the steps





Fig.1: An overview of LCA Framework [1]

1.2 Goal Definition and Scoping

The first step of the LCA, Goal and Scoping is where the goals of the project are defined. It is also important to make sure that the scoping is meaningful. Scoping implies defining the system boundary of the LCA study. Clearly demarcating what process will be included and what will be excluded. It is very important to define at

the outset, what environmental impact will be studied in the LCA. Data sources for inventory analysis should also be clearly identified. A very important setback for the generic data is that it may end up masking the technologies that are the most environmentally burdensome.



Fig.2: Laying out a system boundary while scoping [1]

The scope definition must also ensure that the quantity of the two products being compared is the same. The most important stages that are usually defined in the scope definition are raw materials acquisition, manufacturing, use phase, supply chain, maintenance and end-of-life. Scope definition also implies defining a functional unit that will be used to evaluate the impact. Functional unit is basically a unit of measure. For an example of LCA of a coffee machine, a functional unit can be defined as a cup of coffee, 1 run of the coffee machine or the entire life of 1 coffee machine.

1.3 Life Cycle Inventory

The second step of the LCA is Inventory Analysis. Life Cycle Inventory (LCI) is a process of quantifying energy and raw material requirements, atmospheric emissions, waterborne emissions, solid wastes, and other releases for the entire life cycle of the product, process and activity [1]. There are 4 important sub-stages of LCI: Develop the flow diagram of the processes being evaluated, develop data collection plan, collect data, evaluate and report results.

Flow diagrams depict all the individual steps (called subsystems) that have been included in the analysis. Which steps will be included in the diagram is decided by goal and scope definition. To quantify the amount of materials and energy being used by each of the step, data must be collected from the manufacturing facility itself. Data Quality Indicators (DQIs) also need to be included with the data so that the analysts can get an idea about the accuracy, precision, representativeness and completeness of the data.

In the second step, the data collection plan needs to be developed. Initially, the data quality goals have to be defined. An accurate example of this would be that using data which is geographically, temporally and technologically nearest to the situation being analyzed.

The types of data and sources from which the data can be obtained has been specified by the Environmental Protection Agency (EPA) [5]. The types of data include data that can be measured, modeled, sampled and obtained from a vendor.

Logically, the next step is data collection. Data collection can be done by a lot of different methods – site visits and direct contact with the experts are considered the most accurate ways of collecting data. There are secondary ways of collecting data i.e. obtain non site specific inventory data. Every process is a stream of materials and energy coming in and going out. There are some ISO rules for collecting data to ensure there is a complete and accurate collection of data. Besides that, there are also some thumb rules for data collection. All the relevant data must be included, no matter how minor the quantity seems. The term relevant data refers to all the data that can be included in the goal and scope definition. Apart from the matter

coming in and out, there is also energy being used in all the processes. To account for all the energy being used, it can be divided into three categories for the purpose of quantifying it. These categories are: process, transportation and energy of the material resources.

Process Energy can be understood as the energy used to perform the various subsystem items like heat exchangers, pumps, etc. Transport Energy can be thought of as the energy used to transport all the materials from one place to another.

Since the processes do take in inputs, it is very apparent that there will be some outputs as well. There are three categories of environmental releases: atmospheric emission, water borne waste and solid waste. These outputs have been explained in detail in the following paragraph.

Atmospheric pollution is defined as all the substances released into the air as a result of the process in question. The amount of atmospheric pollution is reported in units of weight. The common atmospheric pollutants are oxides of carbon, sulfur and nitrogen. Some aldehydes, ammonia, lead and organic compounds are also considered as pollutants.

Waterborne wasted are defined as those unwanted by-products of the process which are released into a water stream, usually in a liquid or a semi-solid form.

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The liquids that can typically be considered a waterborne waste are usually defined by regulatory agencies under specific legislations, such as the Resource Conservation and Recovery Act. Some of the common waterborne wastes are suspended solids, dissolved solids, cyanides, fluorides, phosphates and phenols.

Solid wastes are defined as those unwanted by-products of the process which are released into a water stream in a solid form. Fuel combustion residues, mineral extraction wastes, and solids from utility air control devices can be common examples of solid wastes.

The most important outcome of the process and this whole system is the product. The product can be an outcome of the sub system, which will be the raw material for the consecutive sub system, or the final product of the whole system.

Another very important part of the Life Cycle is transportation. Transportation includes all movement of raw material from its initial to its final stages. That includes shipping the raw material to the manufacturing/processing facility, the transportations inside the facility and the final transportation of the finished product form the facility to the market. The transportation is measures as the distance travelled. Since the total fuel consumption would not just depend on the distance moved but also the amount of weight/volume moved too; the calculations are based off of weight (volume)-distance units. It must be kept in mind that there

can certainly be overlaps in calculating the total weight transported and distance travelled.

Other very important factors that have to be accounted for in the LCI are the temporal and geographic factors. It is very important that the data being used must either come from the same temporal and geographic locations to ensure an accurate analysis. If it is not possible to get the data from a relevant temporal and geographic source, some method must be used to compensate for this effect.

1.4 Life Cycle Impact Assessment

Life Cycle Impact Assessment is defined as the phase in which the evaluation of potential human health and environmental impacts of the process undertaken are quantified and analyzed. Impacts are usually categorized as global, regional and local. Global impacts include global warming, ozone depletion and resource depletion. Regional impacts are usually photochemical smog and acidification. Local impacts are characterized by impact on human health, terrestrial toxicity, aquatic toxicity, eutrophication, increased land and water use for disposing off wastes. Impact indicators are calculated as:

Inventory Data × Characterization Factor = Impact Indicators [1]

1.5 Uncertainty

Uncertainty in simple terms can be defined as something which is not certain, hence by definition difficult to define precisely [3]. The sources, types and definitions of the various uncertainties that can arise in an LCA are discussed in the sections below. A more detailed study of uncertainty and its effects on LCA have been discussed in Chapter-2.

1.6 Sources of Uncertainty

Uncertainty can stem from a variety of reasons and the source of uncertainty can be many. Some of them are listed here. Random error, statistical variation, linguistic imprecision, variability, inherent randomness and approximation can be some of the reasons why uncertainty. [2]

1.6.1 Types of Uncertainty

In the course of this study, the uncertainty has been looked at using a very different criterion. For the purpose of this research, uncertainty can of two types: variability and imprecision [3]. Variability is defined as a naturally random behavior of a physical process due to its inherent properties. Such an uncertainty stemming from variability is also called as aleatory uncertainty. It can also be attributed to random error or statistical variation. It is always present, but can be minimized.

The second type of uncertainty in this study is the one which stems from imprecision. It arises due to the inherent lack of knowledge of a process. In theory, it might be possible to measure those specific values, but in reality it is not. Such an uncertainty which stems form imprecision is called as epistemic uncertainty.

For this study, only the above stated two types of uncertainties will be considered. But, for the purpose of simplicity, many researchers tend to categorize uncertainties using specific emphasis on the importance on different issues. Baker et al. [4] while recognizing the two main types of uncertainties as database uncertainty, model uncertainty, statistical error, uncertainty in preference and uncertainty in a future physical system.

Database uncertainty is attributed to differences in calculated environmental impact value due to geographical and temporal parameters. Model uncertainty can be attributed to over simplification of models which in turn are no longer capable of capturing the cause and effect mechanism partly or fully. Statistical error is attributed to measurement error. Uncertainty in preferences usually arises from the selection of goal and scope definition. Uncertainty in future physical system can arise due to lack of knowledge of future material, design failures or human error.

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1.6.2 Quantification and Accumulation of Uncertainty

Once the sources and types of uncertainty have been identified, it is important to discuss how we can measure the uncertainty. Measuring uncertainty is also called quantification [2]. In the simplistic cases, classical tools of probability and statistics can be used. The target variables, usually database or input variables are identified and the tools of uncertainty quantification are used on them. Apart from input variables, database values are also of importance for uncertainty quantification. Monte Carlo method is also used to quantify uncertainty. The details of these methods will be discussed in Chapter -2 and the new algorithm will be discussed in Chapter -3.

1.7 Problem Statement

In LCA, both types of uncertainties are involved. Uncertainty due to imprecision can be easily quantified and accumulated. But aleatory uncertainty has not yet been quantified and accumulated in LCA.

The purpose of this study is to (a) create a methodology for utilizing aleatory uncertainty in LCA (b) demonstrate the application of aleatory uncertainty in LCA through a case study.

1.8 OUTLINE

This chapter describes the need for quantifying uncertainty in LCA. A holistic review of literature will be done in Chapter – 2. This will examine the techniques being currently used to quantify uncertainty and their limitations and drawbacks. Chapter – 3 will consist of the methodology using which this research proposes to quantify uncertainty. Lastly, Chapter – 4 will consist of all the calculations that have been undertaken to quantify uncertainty.

CHAPTER - 2

REVIEW OF LITERATURE

Uncertainty in Life Cycle Analysis is well known. As stated in the Introduction chapter, there are various ways to look at uncertainty and define it.

2.1 Uncertainty in LCA

In this chapter, classification of uncertainty will be deal in detail. In addition a holistic review of literature will be done to see how uncertainty is being handled in various applications by different authors. As has been discussed before, there are many kinds of uncertainty, but for the sake of this study, only Epistemic and Aleatory will be considered as two broad types of uncertainty and all the other types will be clubbed under these two broad types. Moreover, the nature of uncertainty and how they are dealt with depends on the context

2.2 Categorization and Characterization of Uncertainty

This section will deal with definitions of the two types of uncertainties and their mathematical characterization. The advantage of separating the uncertainties into aleatory and epistemic is that we thereby make clear which uncertainties can be reduced and which uncertainties are less prone to reduction, at least in the nearterm, i.e., before major advances occur in scientific knowledge. This categorization helps in allocation of resources and in developing engineering models. Furthermore, better understanding of the categorization of uncertainties is essential in order to properly formulate risk or reliability problems [28].

2.1.1 Epistemic Uncertainty and Aleatory Uncertainty

The word epistemic derives from the Greek $\varepsilon \pi \iota \rho \sigma \gamma \lambda \gamma$ (episteme), which means knowledge. Thus, an epistemic uncertainty is one that is presumed as being caused by lack of knowledge (or data). It is mostly associated with derived parameters, i.e. those parameters which have not been measured directly [28].

The word aleatory derives from the Latin *alea*, which means the rolling of dice. Thus, an aleatoric uncertainty is one that is presumed to be the intrinsic randomness of a phenomenon. Aleatory Uncertainty is associated with measured that are measured directly [28].

To elaborate on the difference between these two uncertainties, consider the following example. Let the annual maximum wind velocity be the variable of interest in design of a tower. The modeler can either consider this quantity as a basic variable o as an aleatory uncertainty. For representing the variable as an aleatory uncertainty, the modeler would have to fit a probabilistic sub-model, possibly selected from a standard recommendation. This will help him/her to empirically obtained annual maximum wind velocity data. Also, the modeler may

choose to use a predictive sub-model for the wind velocity derived from more basic meteorological data. In that case, the annual wind velocity is a derived variable of the form $Y = g(x,\theta_g)$, where x denotes the input basic meteorological variables and $g(x,\theta_g)$ denotes the predictive sub-model of the wind velocity. The uncertainty in the wind model now is a mixture of aleatory and epistemic model uncertainties [28].

2.2.2 Sources of Epistemic Uncertainty

In this section the sources of epistemic uncertainty will be discussed. Uncertain modeling errors, resulting from selection of the physical sub-models, $g_i(x,\theta_g)$ i = 1,2,. . . ,m, used to describe the derived variables. Uncertain errors involved in measuring of observations, based on which the parameters θ_f and θ_g are estimated. These errors specifically pertain to indirect measurement of parameters. Epistemic uncertainty will also arise from numerical approximations and truncations, which we could know about in theory, but know little about in practice [28]. Parameter uncertainties are normally epistemic in nature, because the uncertainty in the estimation might asymptotically vanish with increasing quantity and quality of data. In many cases, the amount of additional information to gather, e.g., the sample size, is a decision problem itself, and usually the optimal decision is one that leaves some residual parameter uncertainty [28].

2.2.3 Sources of Aleatory Uncertainty

Uncertainty also occurs in an aleatory sense. This section will explore the sources for aleatory uncertainty. In basic random variables X, uncertainty is an inherent property by virtue of errors that occur in directly measured values. Uncertainty will also arise from statistical uncertainty in the estimation of the parameters θ_{f} of the probabilistic sub-model. Statistical uncertainty has also to be factored in during the estimation of the parameters θg of the physical sub-models. Model errors will also contribute to aleatory uncertainty occurring in basic variables [28]. The parameters (θ_{g}, Σ_{E}) of the physical sub-models and θ_{f} of the distribution sub-model are estimated by statistical analysis of observed data. Specifically, (θ_{g}, Σ_{E}) are estimated based on pairwise observations of Y and X, and θ_f are estimated based on observations of X. The preferred approach is the Bayesian analysis which allows incorporation of prior information on the parameters, possibly in the form subjective expert opinion. The uncertainty in the parameter estimates, often called statistical uncertainty or aleatory uncertainty [28].

2.1.3 Characterization of Uncertainty

Aleatory and Epistemic Uncertainties seldom occur separately. They occur together and have to be characterized together. Consider this probabilistic

model $Y = g(x,\theta_g) + E$. In this model, E accounts for the uncertain effects of the missing variables z as well as the potentially inaccurate form of the model. In this sense, the uncertainty E is categorized as at least partly epistemic and $g(x,\theta_g)$ is categorized as at least partly aleatory. However, the limited state of scientific knowledge does not allow us to further refine the model [28].

A generic review of literature shows that the presence of uncertainty is acknowledged by most researchers working on LCA. For this research, several research papers that talk about various approaches to understand and account for uncertainty in LCA were reviewed.

One of the most seminal works in quantification of uncertainty has been done by M.A.J. Huijbregts as part of his doctoral research [6]. Huijbregts' work deals with uncertainty and variability. By uncertainty he means epistemic uncertainty and by variability he means aleatory uncertainty. His work deals with uncertainty caused by parameters, choices and model. Typically, a preset distribution is used to quantify uncertainty. The downside of using a preset distribution is that it leads to quantifying a very large amount of uncertainty, which is not at all helpful in making a decision.

Another papers reviewed was authored by Anna E. Bjorklund [7]. In this paper, the author has traced the sources of uncertainty to be Data Inaccuracy, Data Gaps, Unrepresentative Data, Model Uncertainty, and Uncertainty due to choices, spatial variability, temporal variability, variability between sources and objects, epistemological uncertainty, mistakes and estimation of uncertainty. In the next section, the author talks about qualitative and quantitative ways to improve data quality and availability. The author suggests using acceptable ISO standards. Another very important quantitative suggestion made by the author is to use those databases in which data is provided in such a way that the provider reveals proprietary information. DQGs can also be used to describe the desirable qualities in the data. As per ISO standards it is mandatory for DQG to specify uncertainty of information. In addition to DQGs, DQIs (Data Quality Indicators) can be used to ensure the data quality. DQI is characterized by accuracy, bias, completeness, precision, uncertainty, amongst others. The author further suggests using Validation of Data and Parameter Estimation Techniques to minimize and remove uncertainty. Also, additional measurements, higher resolution models and critical review would also further help to reduce uncertainty in the data set. Apart from

these measures, sensitivity and uncertainty analysis can help in estimation of effects on a study of uncertainty that is carried out using a set of data and algorithms. Sensitivity is defined as "the influence that one parameter has on the value of the other parameter, both of which may be either continuous or discrete". The author has also listed several kind of sensitivity analysis that can be performed so that the effect of assumptions, methods and data can be understood. Theses analysis can be one-way, scenario, factorial design (multivariate analysis), ratio sensitivity and critical error factor. Further, an uncertainty importance analysis can also be carried out to see how the parameter uncertainty contributes to the total uncertainty of the result. The uncertainty importance analysis can be qualitative or quantitative in nature. The higher the uncertainty of a parameter the more important is it to address it.

Another important study to document the various approaches undertaken to estimate uncertainty quantification in LCA has been done by Heijungs et al [19]. The authors have identified parameter analysis, sampling methods and analytical methods to deal with uncertainty. In sampling methods, the authors have identified using distributions (normal, lognormal etc) used to sample input parameters. Many researchers have also used Monte Carlo analysis to tackle uncertainty. Also, input, process and output uncertainties have been dealt with separately by most researchers.

2.3 Research Efforts on Epistemic and Aleatory Uncertainty

In this section we will go over the various types of uncertainties, Epistemic, Aleatory or both, that have been dealt with by the respective researchers.

Various authors have also worked on quantifying uncertainty via mathematical models. One such study is done by Huijbregts et al [8]. The author classified data uncertainty as data inaccuracy and lack of specific data. Lack of Data is further classified as Data gaps and Unrepresentative data. The author specifically states that setting the unknown parameter to zero while doing an LCI makes the LCA biased. The author also emphasizes that the inter-processes must also be taken into account either by using the original data. Substitution of lesser known material data with better known analogous material data is also acceptable to a certain degree. The author further suggests that keeping track of process outputs is very important. Although law of mass balance can be used to predict outputs, using this technique can result in underestimation of pollutants which are created as a by-product of chemical reactions in particular. The author has also talked about a systematic bias that gets introduced in an LCI when unrepresentative data is used. To deal with this bias it is suggested that uncertainty factors (UF) be for non-representative data be included in LCIs. This UF works just like assessment factor in risk analysis techniques. The next big factor inducing uncertainty is Data Inaccuracy. Data inaccuracy is simply caused by errors in measurement. Fuzzy logic and stochastic modeling (like Monte Carlo) are one of the most popular methods to deal with uncertainty arising out of data inaccuracy. The author recommends that before doing any kind of stochastic modeling, the researcher must first do a sensitivity analysis to determine which parameters cause the most uncertainty. As a good practice, this step is followed by a second sensitivity analysis to further bring in out in more detail, the exact amount of sensitivity of the selected parameters.

Another important study to deal with uncertainty in LCA has been done by Baker and Lepech [9]. This study mainly deals with methods for "quantifying uncertainty and methods for propagating input and model uncertainties". The study then discusses the advantages of a transparent LCA in which the uncertainty has been quantified. Advantage of such an LCA would be that it would help in making the right decisions. With a large percentage of uncertainty, the study becomes less transparent as different LCA approaches could lead to different results and it would be hard to pick

which one is right. Also, once sensitivity analysis defines what parameters are the most prone to influence uncertainty the most, information gathering exercises can be carefully planned to gain more data on those specific parameters. This certainty also classifies uncertainty as epistemic or aleatory. Various types of uncertainty - Data uncertainty, Model uncertainty, Statistical error, Uncertainty in preference, and Uncertainty in a future physical system, relative to the designed system - are also discussed. The author discusses quantifying uncertainties and concludes that basic variables should be the basis for modeling rather than derived variables. It is also emphasized that in a qualitatively graded database, only those data point be used which are graded A or B. The tools recommended for characterizing uncertainty are: Monte Carlo analysis, sensitivity analysis and approximate analytical methods like Taylor series. Another very important aspect of this study is that an application has been done to show how uncertainty can impact LCA results and decisions. A case study of LCA of a standard US home is taken over a period of 50 years. Computing the total energy consumption and global warming potential are calculated. This LCA takes into account merely the greenhouse effects of an average US home electricity consumption. Here the author points out that not using specific geographic data like weather conditions and source of electricity production have a severe effect on LCA results. Towards the end challenges in uncertainty are discussed. They are quantifying inputs and standardization.

It is now clear that uncertainty is detrimental to accurate LCA studies and can render it completely useless. Researchers have also come up with specific mathematical models to calculate uncertainty. The most simplistic models are statistical. The next section will be focused on a few of these studies.

Heijungs and Frischknecht [20] have used frequently representations of statistical distributions to quantify uncertainty. These distributions are uniform, triangular, Gaussian and lognormal. The author has basically listed out the mean and variance of all the distributions, a method used by EcoSpold and has used the width and variance formulae as used by the CMLCA. Ecospold is a popular format of exchanging and reporting inventory data. CMLCA is another format of doing the same. In this study the author has basically compared the results of solving these statistical distributions using the two different formats. Both the software interprets the same Gaussian distribution in different ways. The author then concludes that there is an urgent need to standardize the data of LCIs, so that more accurate LCAs can be obtained by minimizing the scope of uncertainty.

Statistical methods have also been applied for carbon footprint calculation by Roos et al [11]. The data parameters were divided into activity and emission factors. Several analytical methods were applied on the data to calculate mean value, sensitivity and uncertainty importance analysis.

Epistemic:

A pioneering approach to deal with epistemic uncertainty was devised by Schlosser and Paredis [12]. These methods are used to determine how much additional information will be required to satisfy an uncertain quantity in an analysis. The author has tried formulating and calculating a payoff functions using the decision analysis technique. This payoff function is necessary to make sure that the cost for collecting the missing data will offset the cost of taking and implementing a decision with the uncertainty in data. This payoff due to uncertainty is calculated using PBA (Probability Bounds Analysis). This study further proposes an algorithm as a strategy for reducing epistemic uncertainty.

Mixed:

Another very important study by Johnson et al [13] has emphasized that not taking uncertainty into account while calculating the Green House Gas
(GHG) emission might have disastrous consequences. This study reiterates how important it is to quantify uncertainty. The authors have pointed out that chiefly three types of uncertainty come into play while calculating CUBE, namely Model uncertainty, Scenario uncertainty and Data uncertainty. It is important to note that Model uncertainty arises due to four different reasons. Defining system boundaries is problematic because it is still unclear whether indirect emissions should be included or not. And in case they have to be included, should second and third order effects be counted as well. Similarly, allocation of emissions between co-products is a problematic area because sometimes the co-product mass can be disproportionately greater than its economic value

Aleatory:

An important study has been done by Ciroth et al [13] to quantify aleatory uncertainty in LCA. Since the term uncertainty was defined by the author as random errors. The term error is further defined as the difference between the measured value and the true value. The author further argues that this error propagated throughout the calculation and should appear as the average of the errors. The model that the author has proposed focuses at investigating uncertainties in LCA and finding an approach for calculating uncertainties. The very first step will be the calculation of process factors, followed by aggregation of process factors. After values from the elementary flows have been obtained, calculation of process balance s is done, followed by aggregation of process balances. Next all this data is classified into impact categories and a classification is done. Finally normalization is done and valuation of differences is carried out.

The error propagation formula used is actually from Gauss in which random error is calculated by the sum of partial first order derivatives multiplied by uncertainty estimates. Further, a matrix and sequential method is used to extend the above approach. However for cases with large uncertainty the results from Monte Carlo are no longer linear, which is undesirable. The drawbacks are that the model does does not include any type of data correlations. The approach has been found to be effective for the arbitrary values used in the study but not on real life values.

Generic:

In an attempt to study the the different types of uncertainties and classify has been made by Williams et al [15]. The iterative hybrid approach that the author proposes at the end of the study is to select a hybrid method such as EIO LCA to assess uncertainty.

Aleatory:

A practical study to understand and apply aleatory uncertainty has been done by Hong et al. [16]. The basic approach taken by the author is that Taylor series method is used in conjunction with Monte Carlo method. The author has chosen to use a `lognormal distributed variable, so that the distribution could be characterized as a geometric mean and the geometric standard deviation was also calculated. The influence of each input parameter was characterized relative sensitivity and geometric standard deviation. The author has also recommended that the LCA practioners should calculate the degree of confidence in the variables.

The goal of the study is to test the mounted elements on the front panel of the car and to compare it with the stiffness of another material over the life cycle of a car i.e. 200.000 miles. The study concluded that the results obtained form Taylor series is very similar to the Monte Carlo simulation. The major advantage of this method over Monte Carlo is that it deals with every parameter in a very transparent way. The author has also strongly recommended that further studies be carried out to study these two approaches in further detail to study their exact domain of validity.

Mixed:

One of the very rare study comparing epistemic and aleatory uncertainty has been done by Segalman et al [17]. The paper starts of with a theme that model uncertainty is usually counted under aleatory uncertainty, whereas there should be a separate category for model uncertainty. The author has proposed a simple experiment. A bowl full of spherical objects is presented to an automatic caliper, which hen picks up these objects at random and tries to calculate the volume of the bowl. The second set of experiment is conducted in which water displacement was used to calculate volume. This experiment was dome to make sure that the reader understands that the model uncertainty is a separate form of uncertainty and must be taken into account. The next problem chosen is that of a non-linear vibration. The problem was postulated using a true equation and an equation using curve fitting (linearised model). The linearised model showed much more uncertainty than the true model and this uncertainty can easily be classified as aleatory. The key points emphasized are that incorrect models lead to incorrect results, Curve fitting usually leads to a large aleatory uncertainty.

Aleatory:

Another important study to account for uncertainty in the design of end of life model has been done by Behdad et al [18]. The study has been done keeping in view the various take back legislations and initiatives started by several consumer electronics companies in many of the U.S. states. The authors have acknowledged the uncertainty in their model to stem from quality of data from manufacturing operations, value of recovered components and retirement age. The Stock and Flow diagram is used to show dynamics of the systems. The aging process is assumed to vary from 2 to 3 years and in some cases from 11 to 15. On the basis of this, a decay function is formulated. Similarly a failure function is formulated using failure age as 3 to 5 years. Next, an average in storage function is based on the time consumer uses the product before returning it for recycling. But it is emphasized that the most important uncertainty variables in this case are disassembly time and damage during the disassembly. The author claims that the tools presented herein have the capability to be used in other scenarios as well.

2.4 Need of research on mixed uncertainty in LCA

The review of literature clearly reveals that there has been some work some work done on handling mixed uncertainties. But most of these algorithms have a drawback that they deal with input, process and output uncertainties differently. In addition some of the models have a drawback that the uncertainty percentages or values are too big to give a reasonable enough quantification to make decisions off of it. Moreover, most of the techniques discussed above require a lot of computational resources. Chapter -3 will introduce a methodology that is currently being used in risk assessment and reliability engineering techniques. This technique has proved itself to be more intuitive, accurate and computationally less expensive.

CHAPTER - 3

METHODOLOGY

3.1 Introduction

In chapter 2 we have discussed the various techniques used by researchers in various fields to deal with uncertainty. Most of the methodologies presented herein have dealt mostly with aleatory uncertainty and some have dealt with epistemic uncertainty. In most of the cases, regular probability theory and Monte Carlo methods have been used. However, in the current study, a combination of the variants of Dempster Shaffer Theory has been used. Only very recently, the scientific and engineering community has begun to recognize the utility of defining multiple types of uncertainty. The increased computational power of computers has made researchers better equipped to handle complex analyses [19].

More importantly, the scientific community has undergone a paradigm shift in its understanding of uncertainty. Earlier, the community was of the view that uncertainty is inherently undesirable and must be kept out at all costs. The view has now shifted to one of tolerance. Uncertainty is now considered to be of great utility [3]. The study of physical processes at the molecular level led to the need for quantifying uncertainty. This area of study was called statistical mechanics. It was contrary to Newtonian mechanics in the sense that specific values were replaced by statistical averages connected to the appropriate macroscopic variables [21].

3.2 Deficiencies in Classical Probability Theory

The single most important deficiency in the classical probability theory is that, it fails to take into account the incompleteness and imprecision of knowledge. There are several reasons for this, which will be discussed here. Probability Theory does not take into account the very concept of a random event and hence, does not take the real world data into account [18]. An additional assumption in classical probability is entailed by the axiom of additivity where all probabilities that satisfy specific properties must add to 1. This forces the conclusion that knowledge of an event necessarily entails knowledge of the complement of an event, i.e., knowledge of the probability of the likelihood of that event not occurring.

As a very simple demonstration of this, the probability of rain on a cloudy day can be either zero or one. But, it is a random event, where real world data is very important. It is common knowledge that if the clouds are dark and low it will surely rain; if not then there are lesser chances of rain. While Dempster Shaffer Theory can incorporate such knowledge, classical probability theory does not have the capability do the same [20]. To put it simply, the classical probability theory describes the chances of occurrence of an event as a discrete value of either zero or one.

Probability Theory cannot also account for language based quantifiers, or knowledge indicators. These indicators are usually expressed in the day to day language as most, usually, many, not likely etc. For example, a frequent question can be, "It is likely that gas prices will go up in the next few weeks". In this case, probability theory cannot sufficiently represent the language based knowledge indicators. Probability Theory has no method to incorporate evidence. Hence, the limited scope of classical probability theory makes it difficult to analyze data that can otherwise be handled well with Dempster Shaffer Theory [20].

In the case of mechanical engineering, uncertainty is a very important factor as far as design of products is concerned. Design is the preliminary stage for any future product. It has been recognized very aptly that early stages of design are far more important than the later stages, because it is in the earlier stages that the values of all parameters are decided and fixed. One part of an eco friendly design is that its materials and processes must produce the minimum amount of environmental side effects.

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As described earlier, variables involved in the engineering design are usually referred to as parameters. These parameters can be classified as input parameters (or design parameters) and output parameters. Input parameters are usually the one whose value is decided in the beginning of the design process. An example of input parameter could be the weight of different components of the product. This weight will decide how much pollutants will the processing of the product produces. Another input parameter can be the required processes to get the final finished product. If those processes are chosen which will result in reducing the amount of pollutants, a more environmental friendly product will come out. But there is always an uncertainty in the information that will be used to determine the input parameters. As a result, when the Life Cycle Analysis (LCA) of the whole product is done, the results that come out can be totally wrong. The results might show that the product is eco-friendly, but in reality it might be the opposite. But we will never get to know about such errors because we have not even considered the possibility that the information we input into the LCA is partially or totally wrong. So, the whole point of finding out uncertainty and quantifying it is to make sure that LCA results really matter.

Because there is more than one kind of uncertainty and probability theory may not apply to every situation involving uncertainty, many theories of generalized uncertainty based information have been developed. For the purpose of this research paper, uncertainty has been defined by using the criteria of epistemic and aleatory uncertainty. The overall approach to application of Dempster – Shaffer Theory has been described in the next section of this chapter.

3.3 Quantifying Uncertainty:



Fig 3.1 A schematic of the tools used to quantify uncertainty

The above schematic shows the various tools that are used in this research to quantify uncertainty. In the following sub – sections, each of these tools will be discussed in more detail.

3.3.1 Data Sources

Data sources can be broadly thought of as sources of information about the materials and processes that go into building the product in question. Since the information from these sources has to go into LCA software, it must cover all the stages of the product's life. This will not hold true if some of the stages of the product's life cycle have been scoped out. Also, this data will inherently have uncertainty, both aleatory and epistemic. These uncertainties have already been described in detail in chapter -1.

There can be more than one data set for the same product. Apart from the standardized data bases of Ecoinvent and USEPA there are quite a few generic and product specific data bases. Needless to say all these data sources will have both types of uncertainty built into them. Since there are multiple sources of information, it will lead to multiple random sets. The concept of random sets and how they can be handled will be explained in the following subsections.

3.3.2 Random Sets

As discussed in the previous sub – section, the available data comes in the form of sets rather than points. In classical statistical terms, calculating the mean for observations u_1, \ldots, u_n is not valid. Instead, it is simply known that u_i belongs to a set U_i for $i = 1, \ldots, n$. In random sets, the set U_i replaces the point u_i because preference is given to a set over a point. This helps build a confidence region for the true (yet unknown) value of u_i obtained from the initial stage of the data collection.

Now, Suppose N observations were made of a parameter u [U; each of which resulted in an imprecise (non-specific) measurement given by a set A of values. Let n_i denote the number of occurrences of the set $A_i \subseteq U$; and let P (U) denote the set of all the subsets of U (power set of U). A frequency function M can be defined, called basic probability assignment, such that [3]:

M : P (U) → [0, 1]
M (Ø) = 0;
$$\sum_{A \in P(U)} M (A) = 1;$$

Now, consider a probability measure ρ (U) defined on a universal set Z (which can be thought of as the set of our observations) related to U (the set of the values of our measurements) through a one-to-many mapping [21]

$$\Gamma : \mathbb{Z} \to \mathbb{P}(\mathbb{U});$$

Then, the basic probability assignment will be defined as [21]:

M (A_i) =
$$\rho$$
 (z_i) = n_i/N;
Z_i = Γ^{-1} (A_i) and (z_i ε Z)

3.3.3. Evidence Model

As stated initially, the classical probability theory cannot take the evidence into account. But, since we want to take evidence into account, we will have to use the Evidence Theory, also called Dempster - Shaffer theory. The significant innovation of this framework is that it allows for the allocation of a probability mass to sets or intervals. In traditional probability theory, evidence is associated with only one possible event. In Dempster Shaffer Theory, evidence can be associated with multiple possible events, e.g., sets of events. As a result, evidence in DST can be meaningful at a higher level of abstraction without having to resort to assumptions about the events within the evidential set [19]. Where the evidence is sufficient enough to permit the assignment of probabilities to single events, the Dempster-Shafer model collapses to the traditional probabilistic formulation. So, in other words, the classical probability theory is a special case of the Dempster Shafer Theory.

Since Dempster Shafer theory is a generalization of Bayesian Theory of subjective probability, it is important to briefly explain Bayesian's Theory. Bayesian Decision Theory is a fundamental statistical approach that quantifies the tradeoffs between various decisions using probabilities and costs that accompany such decisions. It is based on Baye's Rule [21]:

$$P(w_i|x) = [P(x|w_i) P(w_i)] / P(x)$$

Bayesian interpretation of probability is a theorem to express how a subjective degree of belief should rationally change to account for evidence. In other words, Bayes' theorem then links the degree of belief in a proposition before and after accounting for evidence. In this formula, P (w_i) is the prior, i.e. the initial degree of belief in A; P (w_i |x), is the posterior i.e. the degree of belief, and the quotient P(x| w_i)/P(x) is the support B provides for A [23].

The basic probability assignment (bpa) is a primitive of evidence theory. Generally speaking, the term "basic probability assignment" does not refer to probability in the classical sense. The bpa, represented by m, defines a mapping of the power set to the interval between 0 and 1, where the bpa of the null set is 0 and the summation of the bpa's of all the subsets of the power set is 1. The value of the bpa for a given set A (represented as m(A)), expresses the proportion of all relevant and available evidence that supports the claim that a particular element of X (the universal set) belongs to the set A but to no particular subset of A. From the basic probability assignment, the upper and lower bounds of an interval can be defined. This interval contains the precise probability of a set of interest (in the classical sense) and is bounded by two nonadditive continuous measures called Belief and Plausibility. The lower bound *Belief* for a set A is defined as the sum of all the basic probability assignments of the proper subsets (B) of the set of interest (A) (B I *A*). The upper bound, *Plausibility*, is the sum of all the basic probability assignments of the sets (*B*) that intersect the set of interest (*A*) $(B \cap A \neq \emptyset)$. Formally, for all sets *A* that are elements of the power set $(A \in \Pi(\Xi))$.

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Belief functions have been proposed for modeling someone's degrees of belief. They provide alternatives to the models based on probability functions or on possibility functions. Dempster–Shafer theory covers several models that use the mathematical object called 'belief function'. Usually their aim is in the *modeling of someone's degrees of belief*, where a degree of belief is understood as a strength of opinion. Beliefs result from *uncertainty*. Uncertainty sometimes results from a random process (the objective probability case), it sometimes results only from the lack of information that induces some 'belief' ('belief' must be contrasted to 'knowledge' as what is believed can be false) [23].

The next few paragraphs will describe the how belief function is quantified. We start from a finite set of worlds which are called the "frame of discernment". Assume one of its words, ω_0 , corresponds to the actual world. An agent, denotes You (it can correspond to a robot, a piece of software, or even something nontangible), does not know the world in which Ω corresponds to the actual world ω_0 . So for every subset *A* of Ω , You can express the strength of Your opinion that the actual world ω_0 belongs to *A*. This strength is denoted belief(*A*), and belief means (weighted) opinions. The larger the belief(*A*), the stronger You believe $\omega_0 c A$ [23].

We suppose a finite propositional language L, supplemented by the tautology and the contradiction. Let Ω denote the set of worlds that correspond to the interpretations of L. It is built in such a way that no two worlds in Ω denote logically equivalent propositions, i.e., for every pair of worlds in Ω , there exists a proposition in the language L that is true in one world and false in the other. Among the worlds in Ω , a particular one corresponds to the actual world ω_0 . Because the data available to You are imperfect, You do not know exactly which world in a set of possible worlds is the actual world ω_0 . All You can express is Your 'opinion', represented by belief(*A*) for $A \subseteq \Omega$, about the fact that the actual world ω_0 belongs to the various subsets *A* of Ω . The major problem is in the choice of the properties that the function 'belief' should satisfy. We first assume that for every pair of subsets *A* and *B* of Ω , belief(*A*) and belief(*B*) are comparable, i.e., belief(*A*) \leq belief(*B*) or belief(*A*) \geq belief(*B*) [24].

To simplify the above example, using basic probability assignment, the upper and lower bounds of an interval can be defined. This interval contains the precise probability of a set of interest (in the classical sense) and is bounded by two nonadditive continuous measures called Belief and Plausibility. The lower bound *Belief* for a set *A* is defined as the sum of all the basic probability assignments of the proper subsets (*B*) of the set of interest (*A*) ($B \subseteq A$) [19]. The upper bound, *Plausibility*, is the sum of all the basic probability assignments of the sets (*B*) that intersect the set of interest (*A*) ($B \cap A \neq \emptyset$). Formally, for all sets *A* that are elements of the power set ($A \in \Pi(\Xi)$) [19],

$$Bel(A) = \sum_{B|B \subset A} m(B)$$

Pl (A) =
$$\sum B/B \cap A \neq \emptyset$$
 m(B)

The two measures, *Belief* and *Plausibility* are non-additive. This can be interpreted as is not required for the sum of all the Belief measures to be 1 and similarly for the sum of the Plausibility measures. In addition to deriving these measures from the basic probability assignment (*m*), these two measures can be derived from each other. For example, *Plausibility* can be derived from *Belief* in the following way [19]:

$$Pl(A) = 1 - Bel(A^{-})$$

where A is the classical complement of A [19]

$$Bel(A) = \sum_{B/B \subseteq A} m(B) = \sum B/B \cap A = \emptyset m(B)$$

$$\sum B/B \cap A = \emptyset$$
 m(B) = 1 - $\sum B/B \cap A = \emptyset$ m(B)

From the definitions of Belief and Plausibility, we conclude,

$$Pl(A) = 1 - Bel(A)$$

If one is given values of either (m(A) or Bel(A) or Pl(A)), it is possible to calculate the values of the other two measures. The precise probability of an event (in the classical sense) lies within the lower and upper bounds of *Belief* and *Plausibility*, respectively.

$$Bel(A) = P(A) = Pl(A)$$

The probability is uniquely determined if Bel(A) = Pl(A). In this case, which corresponds to classical probability, all the probabilities, P(A) are uniquely determined for all subsets A of the universal set. Otherwise, Bel(A) and Pl(A) may be viewed as lower and upper bounds on probabilities, respectively, where the actual probability is contained in the interval described by the bounds. Upper and lower probabilities derived by the other frameworks in generalized information theory can *not* be directly interpreted as *Belief* and *Plausibility* functions [19].

3.3.4 Statistical Methods

Statistical Methods can only deal with aleatory uncertainty. They have already been discussed in detail in Chapter -2.

3.3.5 Aggregation of Uncertainty

The purpose of aggregation of information is to meaningfully summarize and simplify a corpus of data whether the data is coming from a single source or multiple sources. Familiar examples of aggregation techniques include arithmetic averages, geometric averages, harmonic averages, maximum values, and minimum values. Combination rules are the special types of aggregation methods for data obtained from *multiple* sources. These multiple sources provide different assessments for the same frame of discernment and Dempster-Shafer theory is based on the assumption that these sources are *independent*. The requirement for establishing the independence of sources is an important philosophical question. There are multiple operators available in each category of pooling by which a corpus of data can be combined. One means of comparison of combination rules is by comparing the algebraic properties they satisfy. With the tradeoff type of combination operations, less information is assumed than in a Bayesian approach and the precision of the result may suffer as a consequence. On the other hand, a precise answer obtained via the Bayesian approach does not express any uncertainty associated with it and may have hidden assumptions of additivity or Principle of Insufficient Reason. In keeping with this general notion of a continuum of combination operations, there are multiple possible ways in which

evidence can be combined in Dempster Shaffer Theory, but in this case Cumulative Distribution Function will be used [19].

3.4. Algorithm

In this section, the algorithm designed to quantify uncertainty will be explained.



Fig 3.2: Algorithm for quantifying uncertainty

3.4.1 LCA

A Life Cycle Analysis on the given product is done using the data available. The analysis is done using the software SimaPro. Other commonly used software for LCA is GaBi. The material quantity has to be input. For this particular research, a TV remote control has been used. The data and disassembly techniques for the TV remote control have been discussed in detail by Yang et al [25]. SimaPro has been used for the LCA of this remote.

3.4.2 Outputs

The result of an LCA is environmental damage. Typically, LCA gives out how the amount of harmful fluids and solids released into the atmosphere. Usually these fluids and solids are measured by mass. Some examples of this might be carbon dioxide, carcinogens, carbon monoxide and oxides of sulfur. In addition, the LCA also gives out specific impacts caused by manufacturing that particular product. These impacts are adverse impacts and the lesser their values, the more environmentally benign the product is. Some examples of these impacts are global warming, acidification, respiratory effects, eutrophication, ozone depletion, ecotoxicity and smog. These impacts are categorized according to the stage of the LCA in which they occurred. For example, the LCA software categorizes each of

the above mentioned impact types according to manufacturing stage, product delivery stage, disposal delivery stage, end-of-life stage and use stage.

3.4.3 Uncertainty

It is known that there is some uncertainty in these results. It is so because the input data used to calculate these results contains uncertainty. SimaPro does have an option to quantify uncertainty using Monte Carlo analysis. Uncertainty is broadly categorized as aleatory and epistemic. Both these types have been described in detail in chapter -1.

3.4.4 Random Sets in Conjunction with Dempster-Shafer Theory

The theory for random sets and D-S theory have been explained in detail in the previous sections of this paper. Since, Yang et al provide single values for environmental impacts, random sets have to be constructed.

3.4.5 Six Uncertainties and Expert Opinions

Aside from the broad categorization of uncertainty as epistemic and aleatory, many researchers also believe that an uncertainty factor can rise due to the six following reason: reliability, completeness, temporal correlation, geographic correlation, technological considerations, sample size [26]. A rubric or a "pedigree matrix" can then be constructed off of this knowledge. This helps in estimation of uncertainty.

The simplified approach includes a qualitative assessment of data quality indicators based on a pedigree matrix. The pedigree matrix is based on "expert opinions". Each characteristic is divided into five quality levels with a score between 1 and 5, based on this opinion. 1 refers to the most precise knowledge of the characteristic in question and 5 refers to the least well known characteristic.

3.4.6 Belief and Plausibility

The theory for belief and plausibility functions has been described in the previous sections of this paper. In this section we will discuss how it is relevant to this algorithm. As has been defined, pedigree matrix is a means to express expert opinion. It is this expert opinion that will influence the plausibility and belief functions. The plausibility and belief functions will in turn impact how random sets for this particular problem are defined.

3.4.7 Calculate CDF

CDF is the acronym for Cumulative Distribution Function. It is used to aggregate the uncertainty.

3.4.8 Conclusion

In this chapter, an algorithm has been developed to quantify uncertainty. All of its various elements have been explained in great detail. In addition its working has also been discussed. In the next chapter, a demonstration of this theorem will be given.

CHAPTER - 4

CALCULATIONS

In Chapter – 3, the methodology for quantification of uncertainty has been discussed in great detail. This chapter will focus on a test case for the demonstration of the methodology. As mentioned earlier, the inputs will be taken from Yang et al [26] and the methodology has been inspired from Tonon [21]. The concept of random sets and Dempster-Shaffer theory has already been discussed in chapter – 3.

4.1 Input Data Sets

The input data is the environmental impacts obtained from LCA of TV remote control [26]. The data is presented in a tabulated format in this section. The impact categories considered here are Global Warming, Acidification, Carcinogenics, Non Carcinogenics, Respiratory Effects, Eutrophication, Ozone Depletion, Ecotoxicity and Smog. They are represented in the first column. The next columns contain the contribution of each phase of the life cycle to these environmental impacts. The phases in consideration here are: Manufacturing, Product Delivery, Disposal Delivery and End of Life.

Impact Category	Unit	Total	Manufacturing	Product Delivery	Disposal Delivery	End of Life	Use
Global Warming	kg	1.07E + 01	2.04E+00	1.09E-04	5.55E-03	-4.26E-02	6.94E+0 0
Acidification	mol	6.09E+00	2.77E+00	1.38E-01	2.15E-03	-3.34E-02	6.51E- 01
Carcinogenics	kg	1.70E+00	5.61E-02	3.26E+04	8.61E-05	4.59E-03	1.59E+0 0
Non Carcinogenics	kg	5.5.2E+0 4	1.79E+03	9.94E+00	2.63E+00	1.49E+02	5.14E+0 4
Respiratory Effects	kg	2.58E-02	1.20E-02	4.05E-04	7.53E+06	-1.29E-04	2.24E- 03
Eutrophication	kg	6.40E-02	1.20E-03	8.80E-05	4.51E+06	1.59E-04	6.15E- 02
Ozone Depletion	kg	9.45E-05	1.64E-07	3.52E-05	8.99E-06	5.00E-05	1.20E- 07
Ecotoxicity	kg	3.79E+02	1.14E-02	1.41E-02	3.15E-03	1.03E+00	3.55E+0 2
Smog	kg	2.28E-02	8.88E-03	1.78E-03	4.50E-05	-3.14E-04	5.05E- 03

Table 4.1: Output from LCA of TV remote control [26]

4.2 Creating Random Sets and Belief and Plausibility Functions

It has been discussed in chapter -3, that to formulate the Plausibility and Belief Functions, expert opinion is required. It was also discussed how the six types of uncertainties will affect the expert opinion and vice versa. There could also be a multiple random sets for the same LCA. But, for the sake of simplicity, we will consider on only on random set for each phase of the LCA. And, only one environmental impact, i.e. Global Warming will be considered. The Plausibility Function will be defined as +15% of the given value and the Belief Functions will be defined as -15% of the given value. We know that

$$Bel(E) \le Pro(E) \le Pl(E)$$
 [2]

Where, Bel(E) is the Belief Function, Pro(E) is the Probability Function, and Pl(E) is the Plausibility Function. Probability Function is defined by a Probability Distribution Function (PDF).

The Random set is now discretized into intervals (Mfg min, Mfg mod) and (Mfg mod, Mfg min) and into n1, and n2 subintervals $A_{mfg, i} = (a_i, b_i)$ respectively. Here $A_{mfg, i}$ is the focal element. Also, p(mfg) is the PDF of Manufacturing phase and F_{mfg} (mfg) is the Cumulative Distribution Function (CDF) for Manufacturing phase. The basic probability assignment $M_{mfg}(A_{mfg})$ is calculated for the focal element, $A_{mfg,i}$, using the following equations [21]:

$$M_{mfg}(A_{mfg}) = \int_{A_{mfg,i}} p(m) dm = F_{mfg}(b_i) - F_{mfg}(a_i)$$

With the assigned numerical values, we get,

$$M_{mfg}(A_{mfg}) = \frac{1}{2}[(b_i - 3.4680) * b_i - (a_i - 3.4680) * a_i]$$

If
$$A_{mfg,i} \in [Mfg_{min}, Mfg_{mod}]$$

And,
$$M_{mfg}(A_{mfg}) = \frac{1}{2}[(-b_i + 4.6920)] * b_i + (a_i - 4.6920)] * a_i]$$

If
$$A_{mfg,i} \in (Mfg_{mod}, Mfg_{min})$$

Similarly, for the Product Delivery (pdel) phase, we get the equations,

$$M_{pdel}(A_{pdel}) = \frac{1}{2}[(b_i - 0.1860)*b_i - (a_i - 0.1860)*a_i]$$

If $A_{pdel,i} \in [pdel_{min}, pdel_{mod}]$

And, $M_{pdel}(A_{pdel}) = \frac{1}{2}[(-b_i + 0.250)] * b_i + (a_i - 0.250)] * a_i]$

If $A_{pdel,i} \in (pdel_{mod}, pdel_{min})$

For the Disposal Delivery (ddel) phase, we get the equations,

 $M_{ddel}(A_{ddel}) = \frac{1}{2}[(b_i - 0.00944)*b_i - (a_i - 0.00944)*a_i]$

If $A_{ddel,i} \in [ddel_{min}, ddel_{mod}]$

And, $M_{ddel}(A_{ddel}) = \frac{1}{2}[(-b_i + 0.0126766)] * b_i + (a_i - 0.0126766)] * a_i]$

If $A_{ddel,i} \in (ddel_{mod}, ddel_{min})$

For the Use (u) phase, we get the equations,

$$M_u(A_u) = \frac{1}{2}[(b_i - 11.8)*b_i - (a_i - 11.8)*a_i]$$

If $A_{u,i} \in [u_{min}, u_{mod}]$

And,
$$M_u(A_u) = \frac{1}{2}[(-b_i + 15.96)] * b_i + (a_i - 15.96)] * a_i]$$

If
$$A_{u,i} \in (u_{mod}, u_{min})$$

Once, the random sets are discretized, the respective Cumulative Distribution Functions are calculated. These Cumulative Distribution functions give an aggregation of probability. The calculation is done by summing up the weights (Basic Probability Assignment) i.e. $M_{mfg}(A_i)$ etc separately for each phase. The calculations for discretization of random sets and the corresponding CDFs have been shown in the following subsections.

Focal Element (A _{mfg,i})	$M_{mfg}\left(A_{i} ight)$
(1.7340, 1.7952)	0.0019
(1.7952, 1.8564)	0.0056
(1.8564, 1.9176)	0.0094
(1.9176, 1.9788)	0.0131
(1.9788, 2.0400)	0.0169
(2.0400, 2.1012)	0.0169
(2.1012, 2.1624)	0.0131
(2.1624, 2.2236)	0.0094
(2.2236, 2.2848)	0.0056
(2.2848, 2.3460)	0.0019

4.2.1 Manufacturing Phase

Table 4.2 Discretization of Manufacturing Phase output into 10 focal elements



Fig 4.1 CDF for Manufacturing Phase

4.2.2 Product Delivery Phase

Focal Element (A _{pde} l, _i)	M _{pdel} (A _i) [E-05]
(.0930, .0962)	0.512
(.0962, .0994)	1.536
(.0994, .1026)	2.56
(.1026, .1058)	3.584
(.1058, .1090)	4.6
(.1090, .1122)	4.6
(.1122, .1154)	3.584
(.1154, .1186)	2.56
(.1186, .1218)	1.536
(.1218, .1250)	0.512

Table 4.3 Discretization of Product Delivery Phase output into 10 focal elements



Fig 4.2 CDF for Product Delivery Phase

4.2.3 Disposal Delivery Phase

Focal Element (A _{dde} l, _i)	$M_{ddel}(A_i)$ [E-08]
(.004720, .004886)	1.3778
(.004886, .005053)	4.1666
(.005053, .005219)	6.9056
(.005219, .005386)	9.7278
(.005386, .05552)	12.4333
(.05552, .005719)	12.4333
(.005719, .005885)	9.7278
(.005885, .006051)	6.9056
(.006051, .006218)	4.1666
(.006218, .006383)	1.3778

Table 4.4 Discretization of Disposal Delivery Phase output into 10 focal elements



Fig 4.3 CDF for Disposal Delivery Phase

4.2.4 Use Phase

Focal Element (A _{use} ,i)	M _{use} (A _i)
(5.9, 6.108)	0.0216
(6.106, 6.316)	0.0649
(6.316, 6.524)	0.1408
(6.524, 6.732)	0.1514
(6.732, 6.940)	0.1947
(6.940, 7.140)	0.1947
(7.140, 7.356)	0.1514
(7.356, 7.564)	0.1408
(7.564, 7.772)	0.0649
(7.772, 7.980)	0.0216

Table 4.5 Discretization of Use Phase output into 10 focal elements



Fig 4.4 CDF for Use Phase

This section clearly demonstrates how cumulative distribution function can be calculated based on focal elements and basic probability assignment. This is the basic case of implementation of Dempster Shafer Theory. In the next section, the mean and standard deviation of all the phases for this particular environmental impacts category will be calculated so that they can be compared to the results from Yang et al [26].

4.5. Mean and Variance

Mean and Variance for the various phases were calculated and the results are tabulated as follows:

Phase	Average	Standard Deviation	
Manufacturing	0.0469	0.037316	
Product Delivery	0.00013	0.000101	
Disposal Delivery	3.46E- 07	2.75E-07	
Use	0.58915	0.472274	

Table 4.6 Average and Standard Deviation of CDF

4.6 Conclusion

This chapter has successfully calculated and quantified the uncertainty in the environmental outputs of a Life Cycle Assessment of a TV remote.
CHAPTER - 5

CONTRIBUTIONS AND FUTURE WORK

This study was set out to explore various existing techniques to quantify uncertainty in Life Cycle Analysis (LCA). Quantifying uncertainty in LCA is necessary to ensure that designers obtain meaningful information on the reliability of results from LCA. The contributions of this thesis are highlighted below followed by future work.

5.1 Contributions

This research has successfully

- Developed a model utilizing evidence theory and random sets to incorporate epistemic uncertainty in Life cycle analysis.
- Combined epistemic and aleatory uncertainty by utilizing Dempster Shafer Theory with distributions on random sets in the model.
- Incorporated the use of 6 types of epistemic uncertainty highlighted in the literature.
- Developed an algorithm and implemented in Matlab based on the proposed model.

• Demonstrated the application of the algorithm and the proposed model through a preliminary example of LCA study and uncertainty analysis of a TV remote.

Although, there are many environmental impact categories which form the output of any LCA, for the purpose of this study the impact category of Global Warming was considered. The study found that the uncertainty values calculated using Dempster Shafer Theory are more realistic, unlike the results calculated using Monte Carlo Analysis which is built in SimaPro. The reason for this is that Dempster Shafer Theory inherently takes into account the evidence for the degree of accuracy of the data. The study has also successfully proved that uncertainty in LCA can be quantified by calculating it in conjunction with Dempster Shafer Theory.

5.2 Future work

It is also the author's belief that there are also some areas where this model needs expansion and more work. A few improvements that can be made are

• Utilizing a rubric for generating belief and plausibility functions based on 6 sources of uncertainty in LCA data

- Demonstrating the model for each process in LCA rather than stage of life cycle
- Comparing the computational complexity of the proposed model with monte-carlo simulations.
- Exploring combinations of epistemic and aleatory uncertainty that has correlated environmental impacts when statistical information (aleatory portion) is available.

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